

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ \pm 0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE: THE DATA AND TOWNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALIDON'T INDUSTRIES AND CONDIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALIDOR'T MOVERTIES IS STRICTLY PROPRIETED.

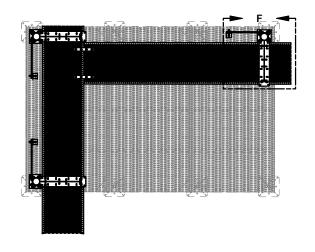
90 DEGREE 24" X 10' ICE BRIDGES FOR MODULAR PLATFORM PIPE LEGS

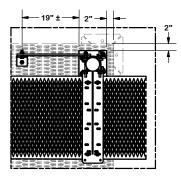


Engineering Support Team: 1-888-753-7446

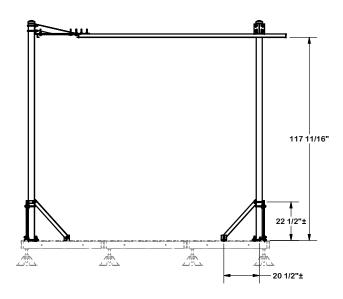
Atlanta, GA Plymouth, IN Dallas, TX

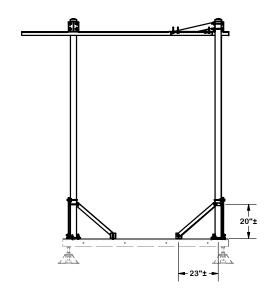
CPD NO.		DRAWN BY		ENG. APPROVAL		PART NO.	T_{A}
		CEK 6/2	3/2016			MIBP-2410L	-
CLASS	SUB	DRAWING USAGE		CHECKED BY		DWG. NO.	Π.
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DETAIL F





BMC 7/15/2016

MIBP-2410L

Engineering Atlanta, GA Support Team: Locations: New York, NY Atlanta, GA 1-888-753-7446 Plymouth, IN Salem, OR Dallas, TX **TOLERANCE NOTES** DESCRIPTION 90 DEGREE 24" X 10' ICE BRIDGES FOR MODULAR PLATFORM TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") ORILLED AND GAS CUT HOLES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.010") - NO CONING OF HOLES PIPE LEGS A valmont **COMMAN** BENDS ARE ± 1/2 DEGREE ENG. APPROVAL ALL OTHER MACHINING (± 0.030") CPD NO. DRAWN BY PART NO. ALL OTHER ASSEMBLY (± 0.060") CEK 6/23/2016 MIBP-2410L PAGE OF 2 PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROMISITED. DRAWING USAGE CLASS SUB CHECKED BY DWG. NO.

CUSTOMER

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